## Contents

	٥.		
		An Engine of Innovation	
		G. Steven Burrill	
XIX			
		·	22
		,	24
			25
			25
			26
		•	27
d			28
			29
			30
		• • -	30
			31
3			32
3			33
6		•	34
· ·		•	34
8		o,	35
U			36
11		, 0	37
			37
12			38
./•		,	38
y -			40
			41
			42
45		·	42
		Value is not a Function of Sales and	
		Earnings	42
10		•	
17		Companies	43
	4.	What is Biotechnology	
		07	
10		Craig Shimasaki, PhD, MBA	
10		The Significance of the Dietechnology	
		O,	45
19		•	43
20		,	45
			43
			46
			47
20		Endepreneursing and intrapreneursing	4/
	xv xvii xix xv	xv xvii xix    d  3  6  8  11  12  y:  15  16  16  17  17  18  18  19  19  20  20  20  20	An Engine of Innovation  G. Steven Burrill  The Birth of an Industry The Industry Takes Root The Industry Today The Challenge of Drug Development Falling R&D Productivity The Consistent Challenge Howdy Partner The End of the Blockbuster Era The Times they are a Changing Mapping the Human Genome An Evolving Vision Changing Economics A Greater Promise Investing in Innovation Partnerships of Convenience Promoting Technology Transfer Not Just About Drugs Everything Old is New Again The Challenge of Scale Improving Yields The Challenge Today The Moment is Now Value is Transient Value is Geographic Dependent Value to Payers is not a Constant Value is Geographic Dependent Value to Payers is not a Constant Value is not a Function of Sales and Earnings The Challenge for Life Sciences Companies  4. What is Biotechnology Entrepreneurship?  Craig Shimasaki, PhD, MBA  The Significance of the Biotechnology Entrepreneur The Integration of Two Distinctly Different Disciplines Biotechnology Entrepreneurship Versus General Entrepreneurship

	The Biotechnology Entrepreneur,  Manager, or Leader  Franctic Biotechnology Entrepreneurial	47	<ol><li>Building, Managing, and Motivating Great Teams</li></ol>	
	Essential Biotechnology Entrepreneurial Characteristics	48	Arthur A. Boni, PhD, Laurie R. Weingart, PhD and	,
		40	Gergana Todorova, PhD	
	Four Backgrounds of Biotechnology	F-1	· ·	
	Entrepreneurs	51 52	Entrepreneurial Process Fundamentals	
	Being the Entrepreneur for a Season	52		84
	Driving Forces Behind a Biotech	F-2	Summary of "Lessons Learned"	
	Entrepreneur's Decisions	53		87
	Learning from "Failure"	55	Key Questions to Ask when Building the	
	Summary	55	· ·	89
	References	56	An Approach to Understand Factors that	
				93
5.	Five Essential Elements for		1	95
	Growing Biotechnology		An Abridged Overview of Team Performance	
	Clusters			95
	Controlly It of D. Man		0	97
	Craig Shimasaki, PhD, MBA		References	97
	Biotechnology Clusters are Actively			
	Developing World-Wide	58	8. Building Human Relationship	
	What is a Biotechnology Cluster	59	Networks	
	What are the Benefits of a Biotechnology		Tom D. Walker	
	Cluster?	59	Tom D. Warker	
	The Five Essential Elements Necessary to		Purposeful Networking is a Way to Expand	
	Growing a Biotechnology Cluster	61		99
	"Growing" Biotechnology Clusters	62	Human Networks Lead to Mentoring 10	03
	Five Essential Elements to Growing a		Boards of Advisors and Directors Can Help	
	Biotechnology Cluster in a Region	62	Accelerate Company Success 10	05
	Important Considerations	69	Personal Traits and Characteristics 10	08
	Other Enhancers of Biotechnology Cluster		Conclusion 10	08
	Development	69		
	Maintenance Factors Vs. Drivers	70	6 ( 111	
	Inhibitors of Biotechnology Cluster Growth	70	Section III	
	The Role of Government in Developing		The Technology	
	Biotechnology Clusters	70	O,	
	Where to Start?	71	9. Understanding Biotechnology	
	Summary	72	Product Sectors	
	References	72	Craig Shimasaki, PhD, MBA	
			Biotechnology Product and Technology	
-	ction II		Sectors 1	13
_			Product Development Costs Vary by Sector 17	14
ne	e Human Capital		Product Development Timeframe	
			Varies for Biotechnology Sectors 17	16
6.	Characteristics of Successful		Creating Value	17
	Biotechnology Leaders		Overview of Product Sectors 1	17
	Lynn Johnson Langer, PhD, MBA		Summary 13	37
	Lynn Johnson Langer, Fild, MBA		References 13	38
	Success and Failure	76		
	Requirements for Achieving Success:		10. Technology Opportunities:	
	Organizational	76	Evaluating the Idea	
	Six Factors for Success	78	Craig Shimasaki DhD MARA	
	Conclusion	81	Craig Shimasaki, PhD, MBA	
	References	81	Sources of Biotechology Product Ideas 13	39

	Research to Commercialization Chasm Experimental Paths: Basic Research Versus Translational Research Technology is a Solution Seeking a	140 141	Section IV The Emerging-Stage Biotechnology Company	
	Problem to Solve	141	• '	
	How to Determine if a Product Concept is Worth Pursuing		13. Company Formation, Ownership Structure, and Securities Issues	
	as a Company	142	· ·	
	Evaluate the Underlying Science and the	172	Craig C. Bradley, JD	
	Technology Team	143	Entity Formation 1	77
	Evaluating the Product's Perceived Market	143	/	80
	Potential	145	The state of the s	82
	The People Factor	147	0	84
	What to do Next?	148	- Cantinuary	
	Summary	148	14. Licensing the Technology: Biotechnolog	σv
	Reference	148	Commercialization Strategies Using University and Federal Labs	51
11.	Commercialization of		Steven M. Ferguson, CLP and	
	<b>Bioagricultural Products</b>		Uma S. Kaundinya, PhD, CLP	
	Neal Gutterson, PhD		The Federal Government's Investment in  Basic Biomedical Research 1	85
	What is Agricultural Biotechnology?	149	Translation of Academic Research to	0J
	The Ag Biotech Commercialization Process	152		85
	There is a Path!	154	Accessing Academic Technologies and	UJ
	What's Been Achieved So Far	155		86
	Herbicide-Tolerance and Insect-Resistance		Technology Transfer Office Set-Up and	00
	Traits	156	Licensing from Universities and Federal	
	How the Landscape Changed	157		89
	Patently Important Trends	158	Advantages for a Biotech Start-Up to Work	UJ
	Lessons Learned and Opportunities for			96
	a New Entrepreneur	158	New and Innovative Programs as We Move	50
	References	160		00
			0,	02
12	<b>Understanding Biotechnology</b>			05
1 4- 0	Business Models and Managing		References	03
	Risk		15. Intellectual Property Protection	
	Conin Chimanalii DLD AADA		Strategies for Biotechnology Innovation	ns
	Craig Shimasaki, PhD, MBA		Gerry J. Elman, MS, JD and Jay Z. Zhang, MS, JD	
	What is a Business Model?	161		
	The Virtual Company Business Model		. ,	07
	(A Temporary Start-Up Model)	162		07
	Business Model Examples	163		14
	Therapeutics and Biologics Companies	163	,	15
	Diagnostic and Research Tools		17 0	15
	Companies	166		15
	All Business Models have Transferable		,	17
	Component Parts or Segments	168	Regulatory Approvals for Biologics and	
	How Do You Determine the Best Business			19
	Model for a Technology	169	0	20
	Entrepreneurial Leaders are Risk	4.00	0	22
	Managers	169	,	2.5
	Biotechnology Company Evaluation Tool	170	O .	23
	Summary	173		24
	References	174	References 2	24

Section V Biotechnology Market Development	t	Case Study—Strategic Use of PR to Support both Financing and Partnering What About Digital and Social Media?  269
16. Biotechnology Products and Their Customers: Developing a Successful Market Strategy		Summary 269 Additional Resources 269
Craig Shimasaki, PhD, MBA		Section VI
Identify the Patient	229	The Financial Capital
Identify the Physician or Healthcare Provider Identify the Payers  Develop a Marketing Strategy for Your	230 230	19. Sources of Capital and Investor Motivations
Future Product	230	Craig Shimasaki, PhD, MBA
What is Marketing? Advancement of the Marketing Concept Market Research and Assessment Tools	<ul><li>231</li><li>233</li><li>234</li></ul>	Understanding Investor Criteria and Limitations 269 Understanding Investors' Expectations for
Other Market Tools and Concepts Starting to Develop a Market Strategy Identify Your Market Development Milestones	237 238 241	Return on Investment 270 Understand what Comes with Invested
Biotechnology Product Adoption Curve Summary	241 241	Money: Motivations and Interests 270 What are the Capital Sources Available to Biotechnology Companies? 270
17. Biotechnology Product Coverage, Coding, and Reimbursement Strateg	ies	Determining the Value of Development-Stage Biotechnology Companies 273 Financing Stages for a Biotechnology Company 279
Robert E. Wanerman, JD, MPH and Susan Garfield, DrPH		What is an "Exit" Strategy? 283  How much Money is Raised at Each Funding
Understanding Reimbursement and Coding of Biotechnology Products in the United States	243	Stage? 283 How much of the Company is Given Up in Each Round? 283
The Analytical Framework for New	0.45	Summary 28
Technologies  Defining the Terms of Coverage	245 245	References 284
Positioning the Product for Favorable Reimbursement	248	20. Securing Angel Capital and Understanding
European Reimbursement Systems Overview	248	How Angel Networks Operate
Health Technology Assessment (HTA)	249	Robert J. Calcaterra, DSc
Pricing	249	What is an Angel Investor? 285
Reimbursement Mechanisms European Pricing and Reimbursement Summary References	250 / 254 254	Typical Background of Angel Investors How much does a Typical Angel Investor
		Invest? 285 Angel Investor Motivations 285
18. Getting the Word Out: Using Public Relations Strategies to Support		Locating Angel Networks 283 Things to Know When Presenting to Angel
Biotechnology Business Goals		Investors 288
Joan E. Kureczka, MSEM		Understanding Angel Networks
What is Public Relations and How Can It		and How They are Formed 280
Support Your Business Objectives? Get Ready: What's Your Story?	257 258	Angel Expectations 290 References 290
Get Set: Creating Your Communications Tools Designing and Implementing a Strategic	259	21. Understanding and Securing Venture Capital
Communications Program News Releases	260 260	Craig Shimasaki, PhD, MBA
Media Relations—Why it Still Matters	261	What is Venture Capital? 293
Working with Reporters and Editors Building Visibility when you Don't Have News	<ul><li>262</li><li>263</li></ul>	Capital is a Commodity, Whereas Experienced Investing Partners are Not 294

	Venture Capital Partners are Time			Reimbursement of IVD Products	335
	Constrained	295		Application of an IVD as a Companion	
	How can an Entrepreneur Improve Their			Diagnostic	335
	Chances of Securing Venture Capital?	296		Forging Diagnostic and Therapeutic	
	How and When to Approach a Venture			Partnerships for Companion Diagnostic	
	Capital Firm	297		Applications	336
	•	237		• •	550
	Raising Capital for Biotechnology	200		Integrating an IVD into the Drug	
	Companies	298		Development Pathway as a Companion	227
	Experienced and Seasoned Management			Diagnostic	337
	Team with Passion	299		Challenges to the Development and	
	Do not Overvalue Your Company			Commercialization of CDx Products	338
	at any Funding Stage	299		Future Applications for IVD Products	339
	The Presentation to VC Partners	300		Summary	340
	Next Steps in the Investment Commitment			References	340
	Process	301			
	Summary	302	25.	Regulatory Approval and	
	References	302		Compliances for Biotechnology	
	References	302		Products	
22	Your Business Plan and			Products	
22.				Norman W. Baylor, PhD	
	Presentation: Articulating Your			· ·	
	Journey to Commercialization			History of the FDA	342
	Lowell W. Busenitz, PhD, MBA			Regulations Related to Biomedical Product	
	Lowell W. Busellitz, FIID, MBA			Development	344
	Pitching to Investors and Partners	303		Current Regulatory Pathways	344
	The Business Planning Process	304		Translational Development	345
	The Contents of the Business Plan	305		Human Clinical Testing Phases	347
	Presenting the Written Business Plan	310		Biologics License Application (BLA)	348
	Orally Communicating Your	310		Summary	348
	Business Plan	311		References	349
				References	343
	Conclusion	312	26	The Piemanufacturing of	
			20.	The Biomanufacturing of	
Sec	ction VII			Biotechnology Products	
	_			John Conner, MS, Don Wuchterl, Maria Lope.	7.
	technology Product			Bill Minshall, MS, Rabi Prusti, PhD, Dave Book	
De	velopment			Jay Peterson and Chris Allen, MS	un,
	•			Jay Feterson and Chris Allen, MS	
23.	Therapeutic Drug Development and			The History of Biotechnology and	
	Human Clinical Trials			Biomanufacturing	351
	Tranian Chinear Trials			A Typical Biomanufacturing Process	353
	Donald R. Kirsch, PhD			Biosimilars	356
	C III I D	245		Discovery	357
	Small Molecule Drugs	315		Process Development	357
	Large Molecule Drugs	323		•	
	Clinical Transition Studies - Investigational			Clinical Manufacturing	358
	New Drug Approval	325		Clinical Trials	359
	Clinical Trials	326		Good Manufacturing Practices	360
	Summary	330		Facility Requirements	361
	References	330		The Biomanufacturing Team—Their Typical	
				Roles and Responsibilities in a Biologics	
24.	<b>Development and Commercialization</b>	n		Manufacturing Facility	363
	of <i>In Vitro</i> Diagnostics: Applications			Material Management	366
	·	.01		Biologics Drug Substance Manufacturing	366
	Companion Diagnostics			Manufacturing Support Functions	379
	John F. Beeler, PhD			Contract (CMO) Versus In-House	373
				Manufacturing	383
	Bringing IVD Products to Market	332		•	
	Successful Adoption of IVDS	334		Summary	385

Section VIII The Later-Stage Biotechnology		30.	Ethical Considerations for Biotechnology Entrepreneurs		
Co	mpany			Gladys B. White, PhD	
27.	Company Growth Stages and the Value of Corporate Culture			The Nature of Ethical Reasoning Key Issues and Practical Matters for Biotechnology Entrepreneurs	427
	Craig Shimasaki, PhD, MBA			Case Studies Summary	431 433
	Corporate Development and Transition Stages The Start-Up Phase	389 390		References	433
	The Development Phase Expansion Phase Decline Phase	391 393 393	31.	Career Opportunities in the Life Sciences Industry	
	The CEO's Role in the Transition of Life Stages Management Skill Sets	394 394		Toby Freedman, PhD	
	Corporate Culture and Core Values in a Biotechnology Company Guidance for Hiring Team Members Recognizing When to Let Some People Go	394 398 399		An Overview of the Many Different Vocationa Areas in the Life Sciences Industry Making a Career Transition Finding a Job in the Life Sciences Industry Networking	435 441 442 443
	Summary References	400 400		Interviewing Careers in the Life Sciences Industry: Job Security and Volatility	443
28.	Biotechnology Business Development: The Art of the Deal			Final Comments and Conclusions Resources	443 443
	Jack M. Anthony and Phil Haworth, PhD, JD		32	Summary	
	Background of Biotechnology Licensing and Partnering Deals	402	<i>J</i> <u></u>	Craig Shimasaki, PhD, MBA	
	What is a Business Development "Deal?" Starting the Process The Deal Requires a Plan Closing the Deal A Summary of the Deal Dance References	402 404 407 411 412 414		Biotechnology Entrepreneurship Biotechnology Sectors and Product Diversity Growing Biotechnology Clusters Technology Opportunities Intellectual Property Protection Strategies Company Business Models The Virtual Company	445 446 447 447 448 448
29.	Biotech-Pharma Collaboration—A Strategic Tool: Case Study of Centocor			Development of a Company Culture with Core Values Sources of Capital for Product Development	448 449 450
	Lara V. Marks, D.Phil. (Oxon) The Birth of Centocor	415		Company Growth Stages Biologics Manufacturing Regulatory Approval for Biotechnology	450
	The Collaborative Journey Begins Finance: "Grab as Many Cookies as You Can"	416 418		Products Biotechnology Products have Three Customers	450 451
	Expanding its Market Potential Therapeutics	418 419		Business Development and Partnering Public Relations for Biotechnology	451
	Centocor Goes it Alone "Centocorpse": Centocor in Crisis Collaboration—A Means of Rescue	420 421 421		Companies Ethics in Biotechnology Career Opportunities in the Life Sciences	451 451
	Centocor Becomes Profitable Conclusion Acknowledgements	422 423 423		Industry Conclusions	452 452
	References	423	Inde	×	453